

Specifications for Automated Box Maker (ABM) Sheet Feed Models

	Medium Duty			Heavy Duty			Super Duty		
	ABM Model:	MBM60	HBM72	HBM86	SBM72	SBM86			
MATERIAL: Single Wall Double Wall	32 ECT 350 lb. Test	32 ECT 450 lb. Test	32 ECT 450 lb. Test	32 ECT 450 lb. Test	32 ECT 450 lb. Test	32 ECT 450 lb. Test			
MATERIAL WIDTH: Maximum Minimum	60 inches 6 inches	72 inches 6 inches	72 inches 6 inches	86 inches 6 inches	72 inches 6 inches	86 inches 6 inches			
MATERIAL LENGTH Maximum Minimum	32 feet 12 inches	32 feet 12 inches	32 feet 12 inches	32 feet 23 inches	32 feet 12 inches	32 feet 12 inches			
BOX STYLES: Number Store in Memory	33 1,000	33 3,000	33 3,000	33 3,000	22 3,000	33 3,000			
BOX SIZE: Smallest Largest Multi-Part	2"x2"x2" RSC Limited to width of ABM	3"x3"x3" RSC Limited to width of ABM	3"x3"x3" RSC Limited to width of ABM	3"x3"x3" RSC Limited to width of ABM	3"x3"x3" RSC Limited to width of ABM	3"x3"x3" RSC Limited to width of ABM			
SET-UP: # of Rear Heads Maximum Time	3 18 sec.	3 16 sec.	3 16 sec.	3 20 sec.	3 15 sec.	3 18 sec.			
RUN TIME FOR: 12"x12"x12" RSC Boxes Per Hour	15 sec. 250	13 sec. 275	13 sec. 275	13 sec. 275	11 sec. 325	11 sec. 325			
OPERATOR SCREEN: Touch Screen	6.5" Color, Touch	10.5" Color, Touch	10.5" Color, Touch	10.5" Color, Touch	10.5" Color, Touch	10.5" Color, Touch			
BLADE HOLDER: Blade Change	Manual Screw Clamp	Quick Change	Quick Change	Quick Change	Quick Change	Quick Change			
OPTIONS:	5 Heads, no bottom score	5 Heads, no bottom score	5 Heads, no bottom score	5 Heads, no bottom score	5 Head with bottom score	5 Head with bottom score			
MACHINE SIZE: Floor Space w/ Tables Weight	9 ft. x 10 ft. 1,500 lb.	11 ft. x 12 ft. 2,000 lb.	11 ft. x 12 ft. 2,000 lb.	12 ft. x 12 ft. 2,400 lb.	12 ft. x 14 ft. 2,400 lb.	13 ft. x 14 ft. 2,800 lb.			
ELECTRICAL: Volts AC AMPS	120 20	208V/230V 1 Phase 20	208V/230V 1 Phase 20	208V/230V 1 Phase 20	208V/230V 3 Phase 30	208V/230V 3 Phase 30			
COMPRESSED AIR: Maximum	1 SCFM@80 P.S.I.	1 SCFM@80 P.S.I.	1 SCFM@80 P.S.I.	1 SCFM@80 P.S.I.	1.5 SCFM@ 80 P.S.I.	1.5 SCFM@ 80 P.S.I.			
WARRANTY: Time Total Boxes	1 Year 50,000	1 Year 500,000	1 Year 500,000	1 Year 500,000	1 Year 500,000	1 Year 500,000			